# **CIG - 500kw**

# **CUMMINS / DFEK 500**



**Cummins Sales and Service** 

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CONSIDERABLE ATTENTION IS GIVEN TO THE PREPARATION OF THIS SUBMITTAL TO ENSURE IT IS COMPLETE, CONCISE AND CORRECT AS IS POSSIBLE. PLEASE REVIEW IT CAREFULLY AND THOROUGHLY.

# **Cummins Sales and Service**



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# **Bill of Materials**

Feature Code	Description	Qty
DFEK	DFEK Commercial Diesel Generator Set, 500kW Standby 60Hz	1
US-Stat	U.S. EPA, Stationary Emergency Application	
500DFEK	500DFEK, Diesel Genset, 60Hz, 500kW-Standby Rating	
A331-2	Duty Rating-Standby Power (ESP)	
L170-2	Emission Certification, EPA, Tier 2, NSPS CI Stationary Emergency	
R002-2	Voltage-277/480, 3 Phase, Wye, 4 Wire	
B246-2	Alternator-60Hz, 12 Lead, Limited Range, 125C	
F200-2	Steel Weather Protective Enclosure, with Exhaust System	
P175-2	Enclosure Color-Green, Steel	
C207-2	Fuel Tank-Sub Base, 850 Gallon, UL142 Compliant	
L163-2	Listing, ULC-S601-07	
C127-2	Fuel Water Separator	
H609-2	Control Mounting-Left Facing	
H703-2	PowerCommand 2.3 Controller	
H678-2	LCD Control Display	
H536-2	Control Display Language-English	
KU94-2	Circuit Breaker or Entrance Box or Terminal Box-Right Only	
KC62-2	Circuit Breaker-800A, Right Circuit Breaker on Right side, 3-Pole, UL 600, IEC 690 100%	
KB72-2	Bottom Entry, Right	
D041-2	Engine Air Cleaner-Normal Duty	
E074-2	Engine Cooling-Radiator, 50C Ambient	
H527-2	Warning-Low Coolant Level	
H557-2	Coolant Heater-208/240/480 Volts AC, Below 40F Ambient Temperature	
L028-2	Genset Warranty-2 Years Base	
L050-2	Literature-English	
A412-2	Packing-None, Base Mounted Housing	
L090-2	Listing-UL 2200	
F206-2	Wind Rating-150 MPH, Steel Housing	
A048G602	Battery Charger-10Amp, 120/208/240VAC, 12/24V, 50/60Hz	1



# Diesel generator set QSX15 series engine

450 kW - 500 kW Standby



### **Description**

Cummins® commercial generator sets are fully integrated power generation systems providing optimum performance, reliability and versatility for stationary standby and prime power applications.

#### **Features**

**Cummins heavy-duty engine** - Rugged 4-cycle, industrial diesel delivers reliable power, low emissions and fast response to load changes.

**Alternator** - Several alternator sizes offer selectable motor starting capability with low reactance 2/3 pitch windings, low waveform distortion with non-linear loads and fault clearing short-circuit capability.

**Permanent Magnet Generator (PMG)** - Offers enhanced motor starting and fault clearing short-circuit capability.

Control system - The PowerCommand® electronic control is standard equipment and provides total genset system integration including automatic remote starting/stopping, precise frequency and voltage regulation, alarm and status message display, AmpSentry™ protection, output metering, auto-shutdown at fault detection and NFPA 110 Level 1 compliance.

**Cooling system** - Standard integral setmounted radiator system, designed and tested for rated ambient temperatures, simplifies facility design requirements for rejected heat.

**Enclosures** - Optional weather protective and sound attenuated enclosures are available.

**Fuel tanks** - Dual wall sub-base fuel tanks are also available.

**NFPA** - The genset accepts full rated load in a single step in accordance with NFPA 110 for Level 1 systems.

Warranty and service - Backed by a comprehensive warranty and worldwide distributor network.

	Standby rating	Prime rating	Continuous rating	Data sheets
	60 Hz	60 Hz	60 Hz	
Model	kW (kVA)	kW (kVA)	kW (kVA)	60 Hz
DFEJ	450 (563)	410 (513)		D-3400
DFEK	(500 (625)	455 (569)		D-3401

# **Generator set specifications**

Governor regulation class	ISO 8528 part 1 Class G3
Voltage regulation, no load to full load	± 0.5%
Random voltage variation	± 0.5%
Frequency regulation	Isochronous
Random frequency variation	± 0.25%
EMS compatibility	IEC 61000-4-2: Level 4 Electrostatic discharge IEC 61000-4-3: Level 3 Radiated susceptibility

# **Engine specifications**

Design	Turbocharged with air-to-air charge air-cooling
Bore	136.9 mm (5.39 in.)
Stroke	168.9 mm (6.65 in.)
Displacement	14.9 L (912.0 in <sup>3</sup> )
Cylinder block	Cast iron with replaceable wet liners, in-line 6 cylinder
Battery capacity	1400 Amps minimum at ambient temperature 0 ℃ (32 °F)
Battery charging alternator	35 Amps
Starting voltage	24 volt, negative ground
Fuel system	Full authority electronic (FAE) Cummins HPI-TP
Fuel filter	
Air cleaner type	
Lube oil filter type(s)	Single spin-on combination full flow and bypass filters
Standard cooling system	40 °C (104 °F) ambient radiator

# **Alternator specifications**

Design	Brushless, 4 pole, drip-proof revolving field
Stator	2/3 pitch
Rotor	Single bearing, flexible discs
Insulation system	Class H
Standard temperature rise	125 ℃ standby at 40 ℃ ambient
Exciter type	PMG (Permanent Magnet Generator)
Phase rotation	A (U), B (V), C (W)
Alternator cooling	Direct drive centrifugal blower fan
AC waveform total harmonic distortion (THDV)	< 5% no load to full linear load, < 3% for any single harmonic
Telephone influence factor (TIF)	< 50% per NEMA MG1-22.43
Telephone harmonic factor (THF)	< 3%

# **Available voltages**

60 Hz Line - Neutral/Line - Line

• 110/190	• 110/220	• 115/200	• 115/230
• 120/208	<ul><li>127/220</li></ul>	• 139/240	• 220/380
• 230/400	• 240/416	• 255/440	<ul><li>277/480</li></ul>
• 347/600			

Note: Consult factory for other voltages.

#### **Generator set options**

#### **Engine**

- 208/240/480 V thermostatically controlled coolant heater for ambient above 4.5 ℃ (40 ℉)
- 208/240/480 V (thermostatically) (controlled coolant) (heater for ambient) (below 4.5 °C (40°F)
- 120 V 300 W lube oil heater
- Heavy duty air cleaner with safety element

#### **Alternator**

- 80 °C rise
- 105 ℃ rise
- 125 °C rise
- 120/240 V 200 W anti-condensation heater

#### **Exhaust system**

- Critical grade exhaust silencer
- Exhaust packages
- Industrial grade exhaust silencer
- Residential grade exhaust silencer

#### Fuel system

- 1022 L (270 gal) sub-base tank
- 1136 L (300 gal) sub-base tank
- 1514 L (400 gal) sub-base tank
- 1893 L (500 gal) sub-base tank
- 2271 L (600 gal) sub-base tank
- 2498 L (660 gal) sub-base tank
- 3218 L (850 gal) sub-base tank
- 6435 L (1700 gal) sub-base tank
- 9558 L (2525 gal) sub-base tank

#### Cooling system

High ambient 50 °C radiator

## Control panel

- PC 3.3
- PC 3.3 with MLD
- 120/240 V 100 W control anticondensation heater
- Ground fault indication
- · Remote fault signal package
- Run relay package

#### Generator set

- AC entrance box
- Battery
- Battery charger
- Export box packaging
- UL 2200 Listed
- Main line circuit breaker
- Paralleling accessories
- Remote annunciator panel
- · Spring isolators
- Enclosure: aluminium, steel, weather protective or sound attenuated
- 2 year standby power warranty
- 2 year prime power warranty
- 5 year basic power warranty
- 10 year major components warranty

## Control system 2.3

The PowerCommand 2.3 control system - An integrated generator set control system providing voltage regulation, engine protection, generator protection, operator interface and isochronous governing (optional).

**Control** – Provides battery monitoring and testing features and smart-starting control system.

 ${\bf InPower^{TM}}$  – PC-based service tool available for detailed diagnostics.

**PCCNet RS485** – Network interface (standard) to devices such as remote annunciator for NFPA 110 applications.

**Control boards** – Potted for environmental protection. **Ambient operation** – Suitable for operation in ambient temperatures from -40  $^{\circ}$ C to +70  $^{\circ}$ C and altitudes to 13,000 feet (5000 meters). Prototype tested - UL, CSA and CE compliant.

#### **AC** protection

- AmpSentry protective relay
- · Over current warning and shutdown
- Over and under voltage shutdown
- · Over and under frequency shutdown
- · Over excitation (loss of sensing) fault
- · Field overload
- · Overload warning
- · Reverse kW shutdown
- Reverse Var shutdown
- · Short circuit protection

#### **Engine protection**

- Overspeed shutdown
- Low oil pressure warning and shutdown
- High coolant temperature warning and shutdown
- Low coolant level warning or shutdown
- · Low coolant temperature warning

- · High, low and weak battery voltage warning
- Fail to start (overcrank) shutdown
- Fail to crank shutdown
- Redundant start disconnect
- Cranking lockout
- Sensor failure indication
- · Low fuel level warning or shutdown
- Fuel-in-rupture-basin warning or shutdown

#### Operator/display panel

- Manual off switch
- 128 x 128 Alpha-numeric display with push button access for viewing engine and alternator data and providing setup, controls and adjustments (English or international symbols)
- LED lamps indicating genset running, not in auto, common warning, common shutdown, manual run mode and remote start
- Suitable for operation in ambient temperatures from -20 °C to +70 °C

## Alternator data

- Line-to-Neutral AC volts
- · Line-to-Line AC volts
- 3-phase AC current
- Frequency
- kVA, kW, power factor

#### Engine data

- DC voltage
- Lube oil pressure
- · Coolant temperature

<sup>\*</sup>Note: Some options may not be available on all models - consult factory for availability.

#### **Control functions**

- · Time delay start and cool down
- Glow plug control (some models)
- Cycle cranking
- · PCCNet interface
- (4) Configurable inputs
- (4) Configurable outputs
- · Remote emergency stop
- · Battle short mode
- Load shed
- · Real time clock with exerciser
- Derate

#### Digital governing (optional)

- Integrated digital electronic isochronous governor
- Temperature dynamic governing

#### Digital voltage regulation

- · Integrated digital electronic voltage regulator
- · 3-phase Line-to-Line sensing
- · Configurable torque matching
- Fault current regulation under single or three phase fault conditions

#### Other data

- · Genset model data
- Start attempts, starts, running hours
- · Fault history
- RS485 Modbus<sup>®</sup> interface
- Data logging and fault simulation (requires InPower service tool)
- Total kilowatt hours
- Load profile

#### **Options**

- Auxiliary output relays (2)
- 120/240 V, 100 W anti-condensation heater
- Remote annunciator with (3) configurable inputs and (4) configurable outputs
- PMG alternator excitation
- PowerCommand for Windows® remote monitoring software (direct connect)
- AC output analogue meters
- PowerCommand 2.3 and 3.3 control with AmpSentry protection

#### For further detail on PC 2.3 see document S-1569

For further detail on PC 3.3 see document S-1570.

### **Emergency Standby Power (ESP):**

Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. Emergency Standby Power (ESP) is in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

#### Limited-Time running Power (LTP):

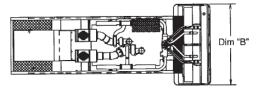
Applicable for supplying power to a constant electrical load for limited hours. Limited Time Running Power (LTP) is in accordance with ISO 8528.

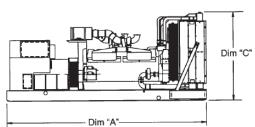
#### Prime Power (PRP):

Applicable for supplying power to varying electrical load for unlimited hours. Prime Power (PRP) is in accordance with ISO 8528. Ten percent overload capability is available in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

#### Base Load (Continuous) Power (COP):

Applicable for supplying power continuously to a constant electrical load for unlimited hours. Continuous Power (COP) in accordance with ISO 8528, ISO 3046, AS 2789, DIN 6271 and BS 5514.





This outline drawing if for reference only. See respective model data sheet for specific model outline drawing number.

#### Do not use for installation design

(Model	Dim 'A' mm (in.)	Dim 'B' mm (in.)	Dim 'C' mm (in.)	Set weight dry* kg (lbs)	Set weight wet* kg (lbs)
DFEJ	3864 (152.1)	1524 (60.0)	1812 (71.3)	4098 (9035)	4234 (9335)
DFEK	3864 (152.1)	1524 (60.0)	1812 (71.3)	4325 (9535)	4461 (9835)

\*Weights represent a set with standard features. See outline drawings for weights of other configurations.

see below drawings for overall shipping weight and dimensions

#### **Codes and standards**

Codes or standards compliance may not be available with all model configurations - consult factory for availability.

ISO 9001	This generator set is designed in facilities certified to ISO 9001 and manufactured in facilities certified to ISO 9001 or ISO 9002.	(UL)	The generator set is available listed to UL 2200, Stationary Engine Generator Assemblies for all 60 Hz low voltage models. The PowerCommand control is Listed to UL 508 - Category NITW7 for U.S. and Canadian usage. Circuit breaker assemblies are UL 489 Listed for 100% continuous operation and also UL 869A Listed Service Equipment.
PTS S	The Prototype Test Support (PTS) program verifies the performance integrity of the generator set design. Cummins products bearing the PTS symbol meet the prototype test requirements of NFPA 110 for Level 1 systems.	U.S EPA	Engine certified to Stationary Emergency U.S. EPA New Source Performance Standards, 40 CFR 60 subpart IIII Tier 2 exhaust emission levels. U.S. applications must be applied per this EPA regulation.
<b>(F)</b> ®	All low voltage models are CSA certified to product class 4215-01.	International Building Code	The generator set package is available certified for seismic application in accordance with the following International Building Code: IBC2000, IBC2003, IBC2006, IBC2009 and IBC2012.

**Warning**: Back feed to a utility system can cause electrocution and/or property damage. Do not connect to any building's electrical system except through an approved device or after building main switch is open.

For more information contact your local Cummins distributor or visit power.cummins.com



## **Generator set data sheet**



Model:

Frequency:

Fuel type:

DFEK

60 Hz

Diesel

kW rating: 500 Standby

455 Prime

Emissions level: EPA NSPS Stationary Emergency Tier 2

Exhaust emission data sheet:	EDS-173
Exhaust emission compliance sheet:	EPA-1005
Sound performance data sheet:	MSP-177
Cooling performance data sheet:	MCP-105
Prototype test summary data sheet:	PTS-145
Standard set-mounted radiator cooling outline:	0500-3326
Optional set-mounted radiator cooling outline:	
Optional heat exchanger cooling outline:	
Optional remote radiator cooling outline:	

	Standby			Prime	Prime			Continuous	
Fuel consumption	kW (kVA)			kW (k	kW (kVA)			kW (kVA)	
Ratings	500 (6	500 (625)		455 (569)		455 (569)			
Load	1/4	1/2	3/4	Full	1/4	1/2	3/4	Full	Full
US gph	11.6	18.8	25.7	34.4	10.9	17.6	23.7	30.4	
L/hr	44	71	97	130	41	67	90	115	

Engine	Standby rating	Prime rating	Continuous rating
Engine manufacturer	Cummins Inc.	•	
Engine model	QSX15-G9		
Configuration	Cast iron with repla liners, in-line 6 cylin	,	
Aspiration	Turbocharged with air-cooling		
Gross engine power output, kWm (bhp)	563.0 (755.0)	563.0 (755.0) 507.3 (680.0)	
BMEP at set rated load, kPa (psi)	2433.9 (353.0)	2213.2 (321.0)	
Bore, mm (in.)	136.9 (5.39)		
Stroke, mm (in.)	168.9 (6.65)		
Rated speed, rpm	1800		
Piston speed, m/s (ft/min)	10.1 (1995.0)		
Compression ratio	17.0:1		
Lube oil capacity, L (qt)	83.3 (88.0)		
Overspeed limit, rpm	2150 ± 50		
Regenerative power, kW	52.00		

Fuel flow	Standby rating	Prime rating	Continuous rating
Maximum fuel flow, L/hr (US gph)	423.9 (112.0)		
Maximum inlet restriction, mm Hg (in Hg)	127.0 (5.0)		
Maximum return restriction, mm Hg (in Hg)	165.1 (6.5)		
Air			
Combustion air, m³/min (scfm)	41.6 (1470.0)	38.8 (1370.0)	
Maximum air cleaner restriction, kPa (in H <sub>2</sub> O)	6.2 (25.0)		
Alternator cooling air, m³/min (scfm)	62.0 (1290.0)		
Exhaust			
Exhaust flow at set rated load, m³/min (cfm)	102.6 (3625.0)	88.7 (3135.0)	
Exhaust temperature, °C (°F)	482.8 (901.0)	466.7 (872.0)	
Maximum back pressure, kPa (in H <sub>2</sub> O)	10.2 (41.0)		
Standard set-mounted radiator cooling			
Ambient design, °C (°F)	40 (104)		
Fan Ioad, kW <sub>m</sub> (HP)	19 (25.5)		
Coolant capacity (with radiator), L (US gal)	57.9 (15.3)		
Cooling system air flow, m³/min (scfm)	707.5 (25000.0)		
Total heat rejection, MJ/min (Btu/min)	19.6 (18485.0)	17.7 (16680.0)	
Maximum cooling air flow static restriction, kPa (in H <sub>2</sub> O)	0.12 (0.5)		
Optional set-mounted radiator cooling			
Ambient design, °C (°F)	50 (122)		
Fan load, kW <sub>m</sub> (HP)	19 (25.5)		
Coolant capacity (with radiator), L (US gal)	57.9 (15.3)		
Cooling system air flow, m³/min (scfm)	707.5 (25000.0)		
Total heat rejection, MJ/min (Btu/min)	19.6 (18485.0)	17.7 (16680.0)	
Maximum cooling air flow static restriction, kPa (in H <sub>2</sub> O)	0.12 (0.5)		
Optional heat exchanger cooling			
Set coolant capacity, L (US Gal.)			
Heat rejected, jacket water circuit, MJ/min (Btu/min)			
Heat rejected, after-cooler circuit, MJ/min (Btu/min)			
Heat rejected, fuel circuit, MJ/min (Btu/min)			
Total heat radiated room, MJ/min (Btu/min)			
Maximum raw water pressure, jacket water circuit, kPa (psi)			
Maximum raw water pressure, after-cooler circuit, kPa (psi)			
Maximum raw water pressure, fuel circuit, kPa (psi)			
Maximum raw water flow, jacket water circuit, L/min (US gal/min)			
Maximum raw water flow, after-cooler circuit, L/min (US gal/min)			
Maximum raw water flow, fuel circuit, L/min (US gal/min)			
Minimum raw water flow at 27 °C (80 °F) inlet temp, jacket water circuit, L/min (US gal/min)			
Minimum raw water flow at 27 °C (80 °F) inlet temp, after-cooler circuit, L/min (US gal/min)			
Minimum raw water flow at 27 °C (80 °F) inlet temp, fuel circuit, L/min (US gal/min)			

**Optional heat exchanger cooling (continued)** 

Raw water delta P at min flow, jacket water circuit, kPa (psi)		
Raw water delta P at min flow, after-cooler circuit, kPa (psi)		
Raw water delta P at min flow, fuel circuit, kPa (psi)		
Maximum jacket water outlet temp, °C (°F)		
Maximum after-cooler inlet temp, °C (°F)		
Maximum after-cooler inlet temp at 25 °C (77 °F) ambient, °C ( °F)		

Optional remote radiator cooling<sup>1</sup>

Optional remote radiator cooling	
Set coolant capacity, L (US gal)	
Max flow rate at max friction head, jacket water circuit, L/min (US gal/min)	
Max flow rate at max friction head, after-cooler circuit, L/min (US gal/min)	
Heat rejected, jacket water circuit, MJ/min (Btu/min)	
Heat rejected, after-cooler circuit, MJ/min (Btu/min)	
Heat rejected, fuel circuit, MJ/min	
Total heat radiated to room, MJ/min (Btu/min)	
Maximum friction head, jacket water circuit, kPa (psi)	
Maximum friction head, after-cooler circuit, kPa (psi)	
Maximum static head, jacket water circuit, m (ft)	
Maximum static head, after-cooler circuit, m (ft)	
Maximum jacket water outlet temp, °C (°F)	
Maximum after-cooler inlet temp at 25 °C (77 °F) ambient, °C (°F)	
Maximum after-cooler inlet temp, °C (°F)	
Maximum fuel flow, L/hr (US gph)	
Maximum fuel return line restriction, kPa (in Hg)	

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		_	see below drawings for overall snipping
Unit dry weight kgs (lbs)	4325 (9535)		weight and dimensions
Unit wet weight kgs (lbs)	4461 (9835)	_	

#### Notes:

- <sup>1</sup> For non-standard remote installations contact your local Cummins representative.
- <sup>2</sup> Weights represent a set with standard features. See outline drawing for weights of other configurations.

**Derating factors** 

<b>Standby</b>	Genset may be operated at up to 1400 m (4593 ft) and 40°C (104°F) without power deration. For sustained operation above these conditions, derate by 3.1% per 305 m (1000 ft), and 9% per 10°C (9% per 18°F).
	Genset may be operated at up to 500 m (1640 ft) and 50°C (122°F) without power deration. For sustained operation above these conditions, derate by 3% per 305 m (1000 ft), and 9.5% per 10°C (9% per 18°F).
Prime	Genset may be operated at up to 2250 m (7382 ft) and 40°C (104°F) without power deration. For sustained operation above these conditions, derate by 3.2% per 305 m (1000 ft), and 16.6% per 10°C (16.6% per 18°F).
	Genset may be operated at up to 1600 m (5249 ft) and 50°C (122°F) without power deration. For sustained operation above these conditions, derate by 3.2% per 305 m (1000 ft), and 16.6% per 10°C (16.6% per 18°F).
Continuous	

## **Ratings definitions**

Naungs deminions			
Emergency Standby Power (ESP):	Limited-Time Running Power (LTP):	Prime Power (PRP):	Base Load (Continuous) Power (COP):
Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. Emergency Standby Power (ESP) is in accordance with ISO 8528. Fuel stop power in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.	Applicable for supplying power to a constant electrical load for limited hours. Limited-Time Running Power (LTP) is in accordance with ISO 8528.	Applicable for supplying power to varying electrical load for unlimited hours. Prime Power (PRP) is in accordance with ISO 8528. Ten percent overload capability is available in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.	Applicable for supplying power continuously to a constant electrical load for unlimited hours. Continuous Power (COP) is in accordance with ISO 8528, ISO 3046, AS 2789, DIN 6271 and BS 5514.

#### Alternator data

Three pha table <sup>1</sup>	se	105 °C	105 °C	105 °C	125 °C	125 °C	125 °C	125 °C	125 °C	150 °C	150 °C	150 °C	150 °C
Feature co	de	B262	B301	B252	B258	B252	B414	B246	B300	B426	B413	B424	B419
Alternator sheet num		308	307	307	308	307	308	306	306	307	307	305	306
Voltage rai	nges	110/190 thru 139/240 220/380 thru 277/480	347/600	120/208 thru 139/240 240/416 thru 277/480	110/190 thru 139/240 220/380 thru 277/480	120/208 thru 139/240 240/416 thru 277/480	120/208 thru 139/240 240/416 thru 277/480	277/480	347/600	110/190 thru 139/240 220/380 thru 277/480	120/208 thru 139/240 240/416 thru 277/480	277/480	347/600
Surge kW		514	517	514	514	514	516	515	515	512	514	512	515
Motor starting kVA (at 90% sustained voltage)	Shunt	2429	2208	2208	2429	2208	2429	1896	1896	2208	2208	1749	1896
Full load co	urrent -	110/100	120/209	440/220	115/220	120/240	220/290	230/400	240/446	255/440	277/490	247/600	

Full load current -	440/400	400/000	440/000	445/000	400/040	000/000	000/400	040/440	055/440	077/400	0.47/000
amps at Standby	110/190 1901	120/208 1737	110/220 1642	115/230 1571	1505	<u>220/380</u> 951	903	868	821	277/480 753	602
rating	1301	1131	1042	137 1	1303	331	903	000	021	755	002

#### Note:

## Formulas for calculating full load currents:

 Three phase output
 Single phase output

 kW x 1000
 kW x SinglePhaseFactor x 1000

 Voltage x 1.73 x 0.8
 Voltage

**Warning**: Back feed to a utility system can cause electrocution and/or property damage. Do not connect to any building's electrical system except through an approved device or after building main switch is open.

For more information contact your local Cummins distributor or visit power.cummins.com



<sup>&</sup>lt;sup>1</sup> Single phase power can be taken from a three phase generator set at up to 40% of the generator set nameplate kW rating at unity power factor.



# PowerCommand® 2.3 Control System



#### **Control System Description**

The PowerCommand control system is a microprocessor-based generator set monitoring, metering and control system designed to meet the demands of today's engine driven generator sets. The integration of all control functions into a single control system provides enhanced reliability and performance, compared to conventional generator set control systems. These control systems have been designed and tested to meet the harsh environment in which gensets are typically applied.

#### **Features**

- 320 x 240 pixels graphic LED backlight LCD.
- Multiple language support.
- AmpSentry<sup>™</sup> protective relay true alternator overcurrent protection.
- Real time clock for fault and event time stamping.
- · Exerciser clock and time of day start/stop.
- Digital voltage regulation. Three phase full wave FET type regulator compatible with either shunt or PMG systems.
- Generator set monitoring and protection.
- 12 and 24 VDC battery operation.
- Modbus<sup>®</sup> interface for interconnecting to customer equipment.
- Warranty and service. Backed by a comprehensive warranty and worldwide distributor service network.
- Certifications suitable for use on generator sets that are designed, manufactured, tested and certified to relevant UL, NFPA, ISO, IEC, Mil Std., CE and CSA standards.

# PowerCommand Digital Genset Control PCC 2300



### **Description**

The PowerCommand generator set control is suitable for use on a wide range of generator sets in non-paralleling applications. The PowerCommand control is compatible with shunt or PMG excitation style. It is suitable for use with reconnectable or non-reconnectable generators, and it can be configured for any frequency, voltage and power connection from 120-600 VAC Line-to-Line.

Power for this control system is derived from the generator set starting batteries. The control functions over a voltage range from 8 VDC to 30 VDC.

#### **Features**

- 12 and 24 VDC battery operation.
- Digital voltage regulation Three phase full wave FET type regulator compatible with either shunt or PMG systems. Sensing is three phase.
- Full authority engine communications (where applicable) -Provides communication and control with the Engine
- due to thermal Control Module (ECM).
- AmpSentry" protection provides industry-leading alternator overcurrent protection:
  - Time-based generator protection applicable to both line-to-line and line-to-neutral, that can detect an unbalanced fault condition and swiftly react appropriately. Balanced faults can also be detected by AmpSentry and appropriate acted upon.
- Reduces the risk of Arc Flash overload or electrical faults by inverse time protection
- Common harnessing with higher feature Cummins controls. Allows for easy field upgrades.
- Generator set monitoring Monitors status of all critical engine and alternator functions.
- Digital genset metering (AC and DC).
- Genset battery monitoring system to sense and warn against a weak battery condition.
- Configurable for single or three phase AC metering.
- Engine starting Includes relay drivers for starter, Fuel Shut Off (FSO), glow plug/spark ignition power and switch B+ applications.
- Generator set protection Protects engine and alternator.
- Real time clock for fault and event time stamping.
- Exerciser clock and time of day start/stop.
- Advanced serviceability using InPower™, a PC-based software service tool.

- Environmental protection The control system is designed for reliable operation in harsh environments. The main control board is a fully encapsulated module that is protected from the elements.
- Modbus interface for interconnecting to customer equipment.
- Configurable inputs and outputs Four discrete inputs and four dry contact relay outputs.
- Warranty and service Backed by a comprehensive warranty and worldwide distributor service network.
- Certifications Suitable for use on generator sets that are designed, manufactured, tested and certified to relevant UL, NFPA, ISO, IEC, Mil Std., CE and CSA standards.

#### **Base Control Functions**

#### **HMI Capability**

<u>Operator adjustments</u> - The HMI includes provisions for many set up and adjustment functions.

<u>Generator set hardware data</u> - Access to the control and software part number, generator set rating in kVA and generator set model number is provided from the HMI or InPower.

<u>Data logs</u> - Includes engine run time, controller on time, number of start attempts, total kWh, and load profile (control logs data indicating the operating hours at percent of rated kW load, in 5% increments. The data is presented on the operation panel based on total operating hours on the generator.)

<u>Fault history</u> - Provides a record of the most recent fault conditions with control date and time stamp. Up to 32 events are stored in the control non-volatile memory.

#### Alternator data

- Voltage (single or three phase Line-to-Line and Line-to-Neutral)
- Current (single or three phase)
- kW, kVar, power factor, kVA (three phase and total)
- Frequency

<u>AmpSentry:</u> 3x current regulation for downstream tripping/motor inrush management. Thermal damage curve (3-phase short) or fixed timer (2 sec for 1- Phase Short or 5 sec for 2-Phase short).

#### Engine data

- Starting battery voltage
- Engine speed
- Engine temperature
- Engine oil pressure
- Engine oil temperature
- Intake manifold temperature
- Comprehensive Full Authority Engine (FAE) data (where applicable)

<u>Service adjustments</u> - The HMI includes provisions for adjustment and calibration of generator set control functions. Adjustments are protected by a password. Functions include:

Service adjustments (continued)

- Engine speed governor adjustments
- Voltage regulation adjustments
- Cycle cranking
- Configurable fault set up
- Configurable output set up
- Meter calibration
- Display language and units of measurement

#### **Engine Control**

<u>SAE-J1939 CAN</u> interface to full authority ECMs (where applicable). Provides data swapping between genset and engine controller for control, metering and diagnostics.

12 VDC/24 VDC battery operations - PowerCommand will operate either on 12 VDC or 24 VDC batteries.

Temperature dependent governing dynamics (with electronic governing) - modifies the engine governing control parameters as a function of engine temperature. This allows the engine to be more responsive when warm and more stable when operating at lower temperature levels.

<u>Isochronous governing</u> - (where applicable) Capable of controlling engine speed within +/-0.25% for any steady state load from no load to full load. Frequency drift will not exceed +/-0.5% for a 33 °C (60 °F) change in ambient temperature over an 8 hour period.

<u>Droop electronic speed governing</u> - Control can be adjusted to droop from 0 to 10% from no load to full load.

Remote start mode - It accepts a ground signal from remote devices to automatically start the generator set and immediately accelerate to rated speed and voltage. The remote start signal will also wake up the control from sleep mode. The control can incorporate a time delay start and stop.

Remote and local emergency stop - The control accepts a ground signal from a local (genset mounted) or remote (facility mounted) emergency stop switch to cause the generator set to immediately shut down. The generator set is prevented from running or cranking with the switch engaged. If in sleep mode, activation of either emergency stop switch will wakeup the control.

<u>Sleep mode</u> - The control includes a configurable low current draw state to minimize starting battery current draw when the genset is not operating. The control can also be configured to go into a low current state while in auto for prime applications or applications without a battery charger.

Engine starting - The control system supports automatic engine starting. Primary and backup start disconnects are achieved by one of two methods: magnetic pickup or main alternator output frequency. The control also supports configurable glow plug control when applicable. Cycle cranking - Is configurable for the number of starting cycles (1 to 7) and duration of crank and rest periods. Control includes starter protection algorithms to prevent the operator from specifying a starting sequence that might be damaging.

<u>Time delay start and stop (cooldown)</u> - Configurable for time delay of 0-300 seconds prior to starting after receiving a remote start signal and for time delay of 0-600 seconds prior to shut down after signal to stop in normal operation modes. Default for both time delay periods is 0 seconds.

#### **Alternator Control**

The control includes an integrated three phase Line-to-Line sensing voltage regulation system that is compatible with shunt or PMG excitation systems. The voltage regulation system is a three phase full wave rectified and has an FET output for good motor starting capability.

Major system features include:

<u>Digital output voltage regulation</u> - Capable of regulating output voltage to within +/-1.0% for any loads between no load and full load. Voltage drift will not exceed +/- 1.5% for a 40 °C (104 °F) change in temperature in an eight hour period. On engine starting or sudden load acceptance, voltage is controlled to a maximum of 5% overshoot over nominal level. The automatic voltage regulator feature can be disabled to allow the use of an external voltage regulator.

<u>Droop voltage regulation</u> - Control can be adjusted to droop from 0-10% from no load to full load.

<u>Torque-matched V/Hz overload control</u> - The voltage rolloff set point and rate of decay (i.e. the slope of the V/Hz curve) is adjustable in the control.

<u>Fault current regulation</u> - PowerCommand will regulate the output current on any phase to a maximum of three times rated current under fault conditions for both single phase and three phase faults. In conjunction with a permanent magnet generator, it will provide three times rated current on all phases for motor starting and short circuit coordination purpose.

#### **Protective Functions**

On operation of a protective function the control will indicate a fault by illuminating the appropriate status LED on the HMI, as well as display the fault code and fault description on the LCD. The nature of the fault and time of occurrence are logged in the control. The service manual and InPower service tool provide service keys and procedures based on the service codes provided. Protective functions include:

#### **Battle Short Mode**

When enabled and the *battle short* switch is active, the control will allow some shutdown faults to be bypassed. If a bypassed shutdown fault occurs, the fault code and description will still be annunciated, but the genset will not shutdown. This will be followed by a *fail to shutdown* fault. Emergency stop shutdowns and others that are critical for proper operation are not bypassed. Please refer to the control application guide or manual for list of these faults.

#### **Derate**

The derate function reduces output power of the genset in response to a fault condition. If a derate command occurs while operating on an isolated bus, the control will issue commands to reduce the load on the genset via contact closures or modbus.

#### **Configurable Alarm and Status Inputs**

The control accepts up to four alarm or status inputs (configurable contact closed to ground or open) to indicate a configurable (customer-specified) condition.

The control is programmable for warning, shutdown or status indication and for labeling the input.

#### **Emergency Stop**

Annunciated whenever either emergency stop signal is received from external switch.

#### **Full Authority Electronic Engine Protection**

Engine fault detection is handled inside the engine ECM. Fault information is communicated via the SAE-J1939 data link for annunciation in the HMI.

#### **General Engine Protection**

<u>Low and high battery voltage warning</u> - Indicates status of battery charging system (failure) by continuously monitoring battery voltage.

Weak battery warning - The control system will test the battery each time the generator set is signaled to start and indicate a warning if the battery indicates impending failure.

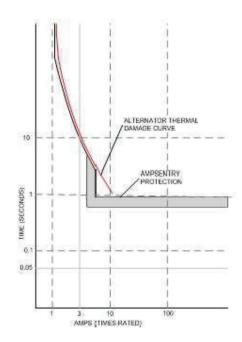
<u>Fail to start (overcrank) shutdown</u> - The control system will indicate a fault if the generator set fails to start by the completion of the engine crack sequence.

<u>Fail to crank shutdown</u> - Control has signaled starter to crank engine but engine does not rotate.

<u>Cranking lockout</u> - The control will not allow the starter to attempt to engage or to crank the engine when the engine is rotating.

#### **Alternator Protection**

AmpSentry protective relay - A comprehensive monitoring and control system integral to the PowerCommand Control System that guards the electrical integrity of the alternator and power system by providing protection against a wide array of fault conditions in the generator set or in the load. It also provides single and three phase fault current regulation so that downstream protective devices have the maximum current available to quickly clear fault conditions without subjecting the alternator to potentially catastrophic failure conditions. Thermal damage curve (3-Phase short) or fixed timer (2 sec for 1-Phase short, 5 sec for 2-Phase short). See document R1053 for a full-size time over current curve.



AmpSentry Maintenance Mode (AMM) - Instantaneous tripping, if AmpSentry Maintenance mode is active (50mS response to turn off AVR excitation/shutdown genset) for arc flash reduction when personnel are near genset.

High AC voltage shutdown (59) - Output voltage on any phase exceeds preset values. Time to trip is inversely proportional to amount above threshold. Values adjustable from 105-125% of nominal voltage, with time delay adjustable from 0.1-10 seconds. Default value is 110% for 10 seconds.

Low AC voltage shutdown (27) - Voltage on any phase has dropped below a preset value. Adjustable over a range of 50-95% of reference voltage, time delay 2-20 seconds. Default value is 85% for 10 seconds. Function tracks reference voltage. Control does not nuisance trip when voltage varies due to the control directing voltage to drop, such as during a V/Hz roll-off during synchronizing.

<u>Under frequency shutdown (81 u)</u> - Generator set output frequency cannot be maintained. Settings are adjustable from 2-10 Hz below reference governor set point, for a 5- 20 second time delay. Default: 6 Hz, 10 seconds.

Under frequency protection is disabled when excitation is switched off, such as when engine is operating in idle speed mode.

Over frequency shutdown/warning (81 o) - Generator set is operating at a potentially damaging frequency level. Settings are adjustable from 2-10 Hz above nominal governor set point for a 1-20 second time delay. Default: 6 Hz

20 seconds, disabled.

Overcurrent warning/shutdown - Thresholds and time delays are configurable. Implementation of the thermal damage curve with instantaneous trip level calculated based on current transformer ratio and application power rating.

<u>Loss of sensing voltage shutdown</u> - Shutdown of generator set will occur on loss of voltage sensing inputs to the control.

<u>Field overload shutdown</u> - Monitors field voltage to shutdown generator set when a field overload condition occurs.

Over load (kW) warning - Provides a warning indication when engine is operating at a load level over a set point.

Adjustment range: 80-140% of application rated kW, 0-120 second delay. Defaults: 105%, 60 seconds.

Reverse power shutdown (32) - Adjustment range: 5-20% of standby kW rating, delay 1-15 seconds. Default: 10%, 3 seconds.

Reverse Var shutdown - Shutdown level is adjustable: 15-50% of rated Var output, delay 10-60 seconds. Default: 20%, 10 seconds.

<u>Short circuit protection</u> - Output current on any phase is more than 175% of rating and approaching the thermal damage point of the alternator. Control includes algorithms to protect alternator from repeated over current conditions over a short period of time.

#### **Field Control Interface**

# Input signals to the PowerCommand control include:

- Coolant level (where applicable)
- Fuel level (where applicable)
- Remote emergency stop
- Remote fault reset
- Remote start
- Battleshort
- Rupture basin
- Start type signal
- Configurable inputs Control includes (4) input signals from customer discrete devices that are configurable for warning, shutdown or status indication, as well as message displayed

# Output signals from the PowerCommand control include:

- Load dump signal: Operates when the generator set is in an overload condition.
- Delayed off signal: Time delay based output which will continue to remain active after the control has removed the run command. Adjustment range: 0 – 120 seconds. Default: 0 seconds.

- Configurable relay outputs: Control includes (4) relay output contacts (3 A, 30 VDC). These outputs can be configured to activate on any control warning or shutdown fault as well as ready to load, not in auto, common alarm, common warning and common shutdown.
- Ready to load (generator set running) signal: Operates when the generator set has reached 90% of rated speed and voltage and latches until generator set is switched to off or idle mode.

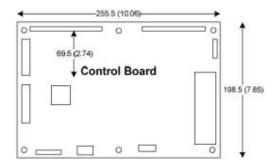
#### **Communications Connections Include:**

- PC tool interface: This RS-485 communication port allows the control to communicate with a personal computer running InPower software.
- Modbus RS-485 port: Allows the control to communicate with external devices such as PLCs using Modbus protocol.

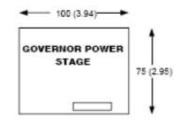
Note - An RS-232 or USB to RS-485 converter is required for communication between PC and control.

 Networking: This RS-485 communication port allows connection from the control to the other Cummins products.

#### **Mechanical Drawings**









# PowerCommand Human Machine Interface HMI320



#### **Description**

This control system includes an intuitive operator interface panel that allows for complete genset control as well as system metering, fault annunciation, configuration and diagnostics. The interface includes five genset status LED lamps with both internationally accepted symbols and English text to comply with customer's needs. The interface also includes an LED backlit LCD display with tactile feel soft-switches for easy operation and screen navigation. It is configurable for units of measurement and has adjustable screen contrast and brightness.

The *run/off/auto* switch function is integrated into the interface panel.

All data on the control can be viewed by scrolling through screens with the navigation keys. The control displays the current active fault and a time-ordered history of the five previous faults.

#### **Features**

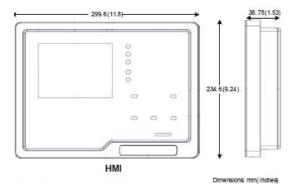
- LED indicating lamps:
  - Genset running
  - -Remote start
- Not in auto
- -Shutdown
- Warning
- Auto
- Manual and stop
- 320 x 240 pixels graphic LED backlight LCD.
- Four tactile feel membrane switches for LCD defined operation. The functions of these switches are defined dynamically on the LCD.
- Seven tactile feel membrane switches dedicated screen navigation buttons for up, down, left, right, ok, home and cancel.
- Six tactile feel membrane switches dedicated to control for auto, stop, manual, manual start, fault reset and lamp test/panel lamps.

- Two tactile feel membrane switches dedicated to control of circuit breaker (where applicable).
- Allows for complete genset control setup.
- Certifications: Suitable for use on generator sets that are designed, manufactured, tested and certified to relevant UL, NFPA, ISO, IEC, Mil Std., CE and CSA standards.
- LCD languages supported: English, Spanish, French, German, Italian, Greek, Dutch, Portuguese, Finnish, Norwegian, Danish, Russian and Chinese Characters.

#### Communications connections include:

- PC tool interface This RS-485 communication port allows the HMI to communicate with a personal computer running InPower.
- This RS-485 communication port allows the HMI to communicate with the main control board.

#### **Mechanical Drawing**



#### **Software**

InPower (beyond 6.5 version) is a PC-based software service tool that is designed to directly communicate to PowerCommand generator sets and transfer switches, to facilitate service and monitoring of these products.

#### **Environment**

The control is designed for proper operation without recalibration in ambient temperatures from -40  $^{\circ}$ C to +70 $^{\circ}$ C (-40  $^{\circ}$ F to 158  $^{\circ}$ F) and for storage from -55  $^{\circ}$ C to +80  $^{\circ}$ C (-67  $^{\circ}$ F to 176  $^{\circ}$ F). Control will operate with humidity up to 95%, non-condensing.

The HMI is designed for proper operation in ambient temperatures from -20  $^{\circ}$ C to +70  $^{\circ}$ C (-4  $^{\circ}$ F to 158  $^{\circ}$ F) and for storage from -30  $^{\circ}$ C to +80  $^{\circ}$ C (-22  $^{\circ}$ F to 176  $^{\circ}$ F).

The control board is fully encapsulated to provide superior resistance to dust and moisture. Display panel has a single membrane surface, which is impervious to effects of dust, moisture, oil and exhaust fumes. This panel uses a sealed membrane to provide long reliable service life in harsh environments.

The control system is specifically designed and tested for resistance to RFI/EMI and to resist effects of vibration to provide a long reliable life when mounted on a generator set. The control includes transient voltage surge suppression to provide compliance to referenced standards.

#### Certifications

PowerCommand meets or exceeds the requirements of the following codes and standards:

- NFPA 110 for level 1 and 2 systems.
- ISO 8528-4:2005 compliance, controls and switchgear (second edition)
- CE marking: The control system is suitable for use on generator sets to be CE-marked.
- EN50081-1,2 residential/light industrial emissions or industrial emissions.
- EN50082-1,2 residential/light industrial or industrial susceptibility.
- ISO 7637-2, level 2; DC supply surge voltage test.
- Mil Std 202C, Method 101 and ASTM B117: Salt fog test.
- UL 6200 recognized and suitable for use on UL 2200 Listed generator sets.
- CSA C282-M1999 compliance
- CSA 22.2 No. 14 M91 industrial controls.
- PowerCommand control systems and generator sets are designed and manufactured in ISO 9001 certified facilities.

#### Warranty

All components and subsystems are covered by an express limited one year warranty. Other optional and extended factory warranties and local distributor maintenance agreements are available.



For more information contact your local Cummins distributor or visit power.cummins.com





# Alternator data sheet

Frame size: HC5D

**Characteristics** 

Weights: Wound stator assembly: 650 kg 1433 lb

> Rotor assembly: 1190 lb 536 kg

Complete assembly: 3090 lb 1392 kg

Maximum speed: 2250 rpm **Excitation current:** 

Full load: 1.72 Amps

No load: 0.40 Amps

Insulation system: Class H throughout

3 Ø Ratings	(0.8 power factor)		60 Hz (v	vinding no)		50 Hz (winding no)		
(Based on specific tem) 40 °C ambient tempera		110/190 220/380 (311/312)	120/208 240/416 (311/312)	139/240 <u>277/480</u> (311/312)	347/600 (07/17)	110/190 220/380 (311/312)	120/208 <u>240/415</u> (311/312)	127/220 <u>254/440</u> (311/312)
150 °C Rise ratings	kW kVA	428 535	470 588	540 675	540 515	412 515	412 515	412 515
125 °C Rise ratings	kW kVA	420 525	460 775	515 644	515 644	400 500	400 500	400 500
105 °C Rise ratings	kW kVA	376 470	415 519	470 588	470 588	360 450	360 450	360 450
80 °C Rise ratings	kW kVA	328 410	360 450	412 515	412 515	312 390	312 390	312 390
Reactances	(per unit ±10%)	110/190 220/380	120/208 240/416	139/240 277/480	347/600	110/190 220/380	120/208 240/415	127/220 254/440
(Based on full load at 1 Synchronous	25 °C rise rating)	3.85	3.52	2.96	2.96	3.02	2.53	2.25
Transient		0.18	0.17	0.14	0.14	0.16	0.14	0.12
Subtransient		0.13	0.17	0.14	0.14	0.10	0.14	0.12
Negative sequence		0.25	0.23	0.19	0.19	0.19	0.16	0.14
Zero sequence		0.11	0.10	0.09	0.09	0.09	0.08	0.07
Motor starting			Broad range		600		Broad rang	<u>e</u>
Maximum kVA	(90% sustained voltage)		1896		1896		1443	
Time constant	s (sec)		Broad range		<u>600</u>		Broad rang	<u>e</u>
Transient			0.080		0.080		0.080	
Subtransient		0.012			0.012	0.012		
Open circuit		2.200			2.200		2.200	
DC			0.018		0.018		0.018	
Windings	(@ 20 °C)		Broad range		<u>600</u>		Broad rang	<u>e</u>
Stator resistance	(Ohms per phase)		0.0116		0.0158		0.0116	
Rotor resistance	(Ohms)		1.7700		1.7700	1.7700		
Number of leads			12		6		12	

Single phase power can be taken up to 40% of 3 phase-ratings







Cummins Power Generation certifies that its commercial generator sets bearing the Prototype Test Supported (PTS) seal have been subjected to a design and development process that includes extensive prototype testing and evaluation. A PTS production model is engineered and manufactured according to documentation developed through comprehensive research, design and design verification.

Design verification is based on tests of preproduction prototype models manufactured specifically for prototype test purposes and not sold as new equipment. To be certified as a PTS model, the generator set must satisfy these prerequisites:

**DESIGN** - The PTS certified generator set must be designed specifically for emergency/standby applications that require high reliability and rapid response.

**PROTOYPE TESTING** - Design suitability of the PTS certified generator set must be proven by tests on preproduction prototype models. The prototype test program is intended to:

- Confirm the engine and generator have reserve capacity beyond rating to minimize the potential of damage or shutdown during steady state or transient loading conditions, including momentary overloads.
- 2. Demonstrate generator set, controls and accessories capability to perform reliably and compatibly in service during disturbances common in actual load circuits.
- 3. Verify the integrity of the generator and excitation system insulation systems and electrical components to withstand heating under rated load and transient overcurrent conditions.
- 4. Evaluate generator set mechanical and electrical strength to perform without damage during abnormal operating conditions, such as short circuits or out-of-phase paralleling. While operating at rated load, the generator set must be subjected to several 3-phase short circuits of 20 second duration. After the tests, the generator set is inspected to verify that no electrical or mechanical damage was incurred by any components.
- 5. Determine by endurance testing that no resonance conditions exist in the generator set or accessories that will cause premature failure of components on production units.
- 6. Investigate and identify failure modes to minimize the risk of any single component failure or human error that could lead to lack of essential electrical supply.
- 7. Provide a margin of safety, by actual trials, between the generator set component design and protection systems so that the components are not damaged before the protective devices activate a shutdown.

**DOCUMENTATION AND SOFTWARE** - The PTS certified generator set must be documented in a single drawing package with all components identified with Cummins Power Generation part numbers. A PTS test certificate must be created for each PTS generator set certifying the PTS testing performed.

**QUALITY ASSURANCE** - Engineering drawings, specifications and test requirements for a PTS certified generator set must be classified by components and assembly quality characteristics. A component and process inspection and test plan must be developed and maintained to measure product conformance to documentation requirements.

**PRODUCTION MODEL TESTING** - PTS certified generator sets must be subjected to complete production tests that demonstrate conformance to specifications at all rated conditions, including start-up, full load pickup and a performance run at full rated load and power factor.



# Prototype Test Support (PTS) 60 Hz test summary

Generator set models

450DFEJ 500DFEK Representative prototype

Model: 500DFEK
Alternator: HC5F
Engine: QSX15-G9



The following summarizes prototype testing conducted on the designated representative prototype of the specified models. This testing is conducted to verify the complete generator set electrical and mechanical design integrity. Prototype testing is conducted only on generator sets not sold as new equipment.

#### Maximum surge power: 516 kW

The generator set was evaluated to determine the stated maximum surge power.

#### Maximum motor starting: 2429 kVA

The generator set was tested to simulate motor starting by applying the specified kVA load at low lagging power factor (0.4 or lower). With this load applied, the generator set recovered to a minimum of 90% rated voltage.

#### Torsional analysis and testing:

The generator set was tested to verify that the design is not subjected to harmful torsional stresses in excess of 5000 psi. A spectrum analysis of the transducer output was conducted over the speed range of 1200 to 2000 RPM.

Cooling system: 50 °C ambient

0.50 in. H<sub>2</sub>O restriction

The cooling system was tested to determine ambient temperature and static restriction capabilities. The test was performed at full rated load in elevated ambient temperature under static restriction conditions.

#### **Durability:**

The generator set was subjected to a minimum 500 hour endurance test operating at variable load up to the Standby rating based upon MIL-STD-705 to verify structural soundness and durability of the design.

#### Electrical and mechanical strength:

The generator set was tested to several single phase and three phase faults to verify that the generator can safely withstand the forces associated with short circuit conditions. The generator set was capable of producing full rated output at the conclusion of the testing.

#### Steady state performance:

The generator set was tested to verify steady state operating performance was within the specified maximum limits.

Voltage regulation: ± 0.5%
Random voltage variation: ± 0.3%
Frequency regulation: Isochronous
Random frequency variation: ± 0.25%

#### **Transient performance:**

The generator set was tested with the standard alternator to verify single step loading capability as required by NFPA 110. Verify acceptable Voltage and frequency response on load addition or rejection were evaluated. The following results were recorded:

#### Full load acceptance:

Voltage dip:	30.1%
Recovery time:	3.6 seconds
Frequency dip:	9.9%
Recovery time:	3.8 seconds

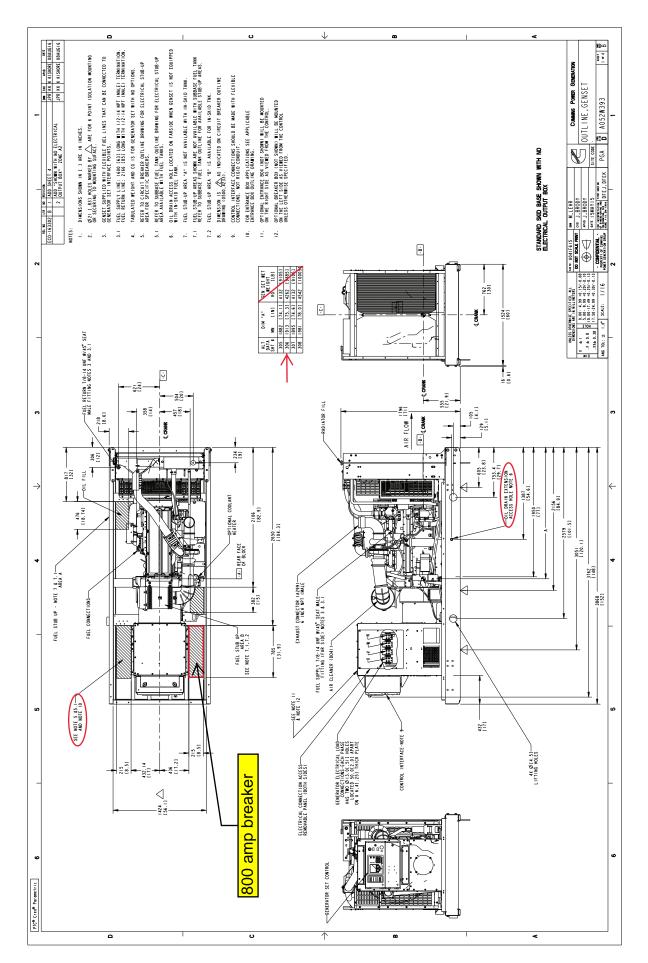
#### Full load rejection:

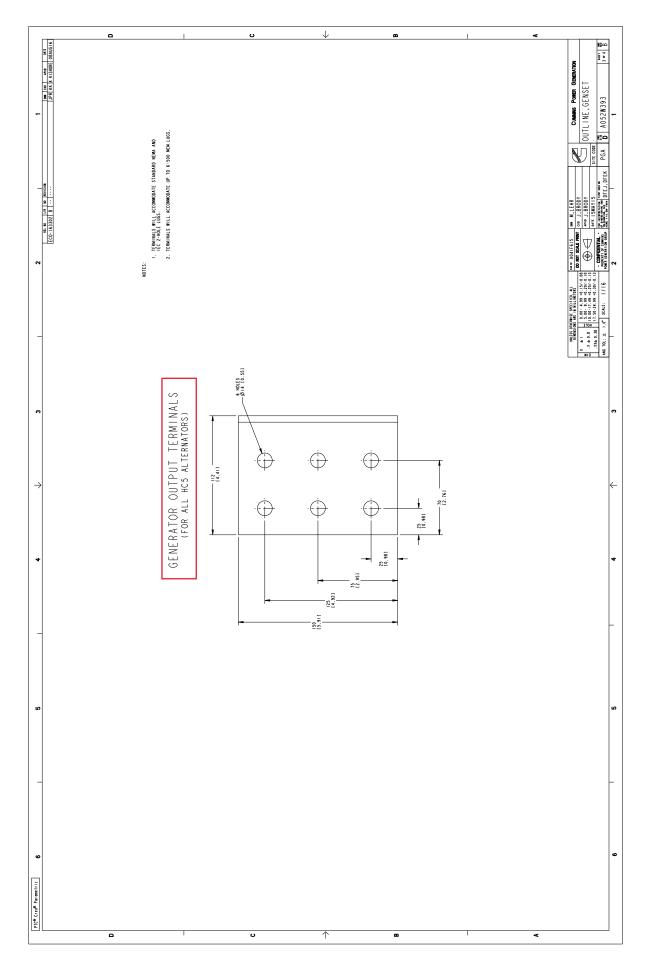
Voltage rise:	12.8%
Recovery time:	3.8 seconds
Frequency rise:	3.2%
Recovery time:	1.5 seconds

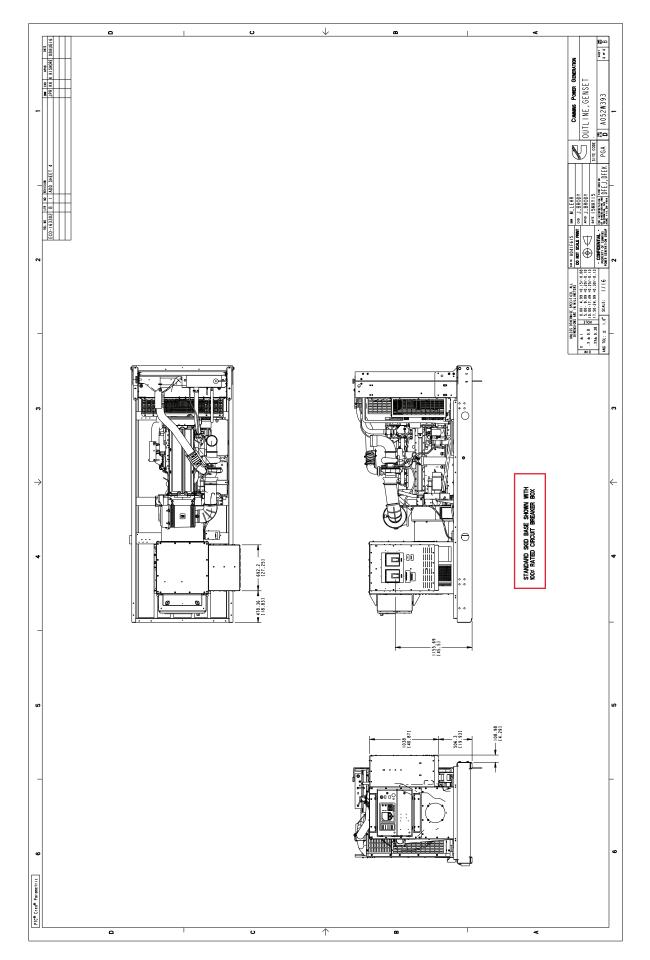
#### Harmonic analysis:

(per MIL-STD-705B, method 601.4)

	Line 1	to Line	Line to	<u>Neutral</u>
<u>Harmonic</u>	No load	Full load	No load	Full load
3	0.1	0.1	0.1	0.1
5	0.3	1.2	0.3	1.1
7	0.4	1.1	0.4	1.0
9	0.0	0.0	0.0	0.0
11	0.7	0.9	0.6	8.0
13	0.2	0.3	0.1	0.2
15	0.0	0.0	0.0	0.0







#### **Data Sheet**



# Circuit Breakers

# **Description**

This Data sheet provides circuit breaker manufacturer part numbers and specifications. The Circuit breaker box description is the rating of that breaker box installation on a Cummins Generator. Please refer to the website of the circuit breaker manufacturer for breaker specific ratings and technical information.

## **Applicable Models**

Engine			Model	s		
Kubota	C10D6	C15D6	C20D6			
QSJ2.4	C20N6	C25N6	C30N6	C30N6H	C36N6	C36N6H
	C40N6	C40N6H	C50N6H	C60N6H	_	
B3.3	C25D6	C30D6	C35D6	C40D6	C50D6	C60D6
QSJ5.9G	C45N6	C50N6	C60N6	C70N6	C80N6	C100N6
QSJ8.9G	C125N6	C150N6			_	
QSB5	DSFAC	DSFAD	DSFAE	C50D6C	C60D6C	C80D6C
	C100D6C	C125D6C			-	
QSB7	DSGAA	DSGAB	DSGAC	DSGAD	DSGAE	
QSB7		C125D6D	C150D6D	C175D6D	C200D6D	
QSL9	DSHAD	DQDAA	DQDAB	DQDAC		
QSM11	DQHAB					
QSX15	DFEJ	DFEK		-	-	

## Instructions

- 1. Locate the circuit breaker feature code or part number and use the charts below to find the corresponding manufacturer circuit breaker catalog number.
- 2. Use the first letter of the circuit breaker catalog number to determine the "frame" of the breaker. If the first letter is an "N", use the second letter. Then follow the corresponding website link from the table below to find the breaker catalog number description.

Please refer to the catalog numbering systems page, which is given in the chart, to understand the nomenclature of the catalog number.

Frame	Catalog name*	Catalog number description page(s)
Р	0612CT0101 http://www.schneider-electric.us/en/download/document/0612CT0101/	16-17
H, J, and L	0611CT1001 http://www.schneider-electric.us/en/download/document/0611CT1001/	8-9
Q	0734CT0201 http://www.schneider- electric.us/en/download/document/0734CT0201/	4

<sup>\*</sup>The following link may also be used to search specifically by the breaker part number or for the catalog name listed above. http://products.schneider-electric.us/technical-library/

3. Search the catalog by using the first 3 letters of the breaker catalog number and the first 5 numbers to find information such as trip curves, accessories, and dimensional details regarding the circuit breaker.

\*If the catalog number starts with "N", skip the N and begin your search with the second letter.

\*If the first 3 letters are "PJP," the search will not work. You will need to start with just "PJ" and use the description pages to obtain the information you are looking for on the "PJP."

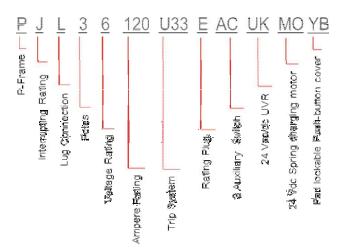
# **Example**

After finding your circuit breaker catalog number to be

"PJL36120U33EACUKMOYB," navigate to the P-frame catalog by using the link provided.

Look at pages 16-17 of the pdf catalog to find the nomenclature of the breaker.

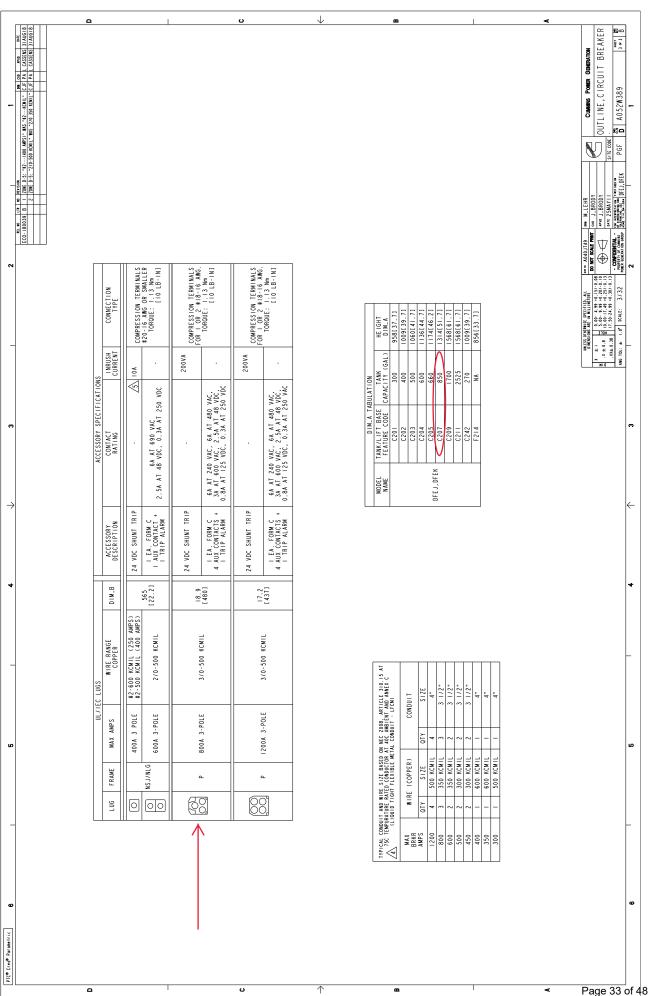
Search the P-frame spec sheet using the search "PJL36120."



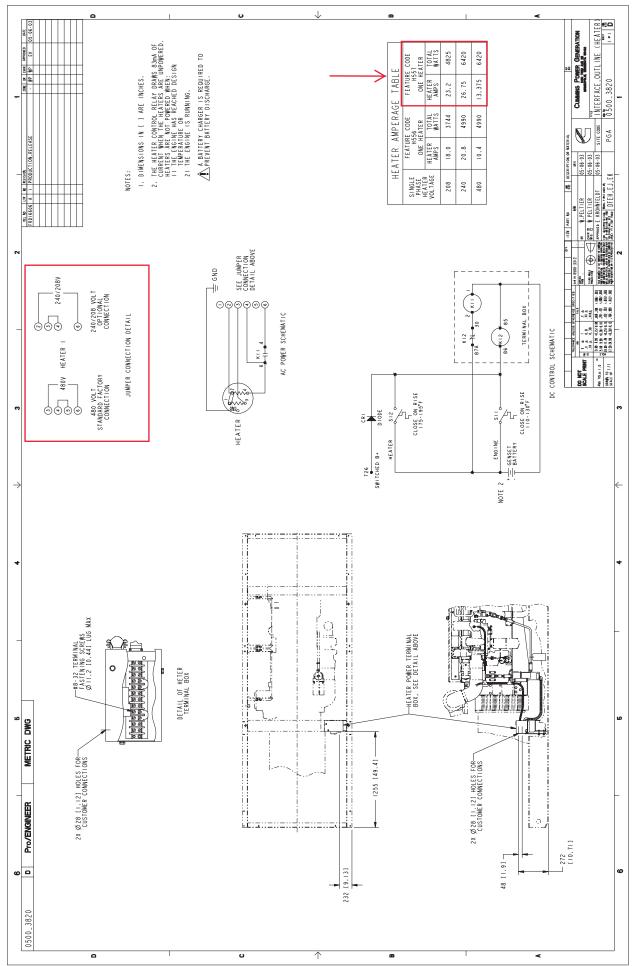
	Mechanicall	Mechanically Operated Breakers	rs			
Feature Code	Breaker Box Description	Cummins Part #	Manufacturer	Breaker Catalog Number	Trip Unit	Plug Type
KC60-2	Circuit Breaker-1200A, Right CB on Right side, 3-Pole, UL 600, IEC 690, 100%	0320-2183	Schneider Electric	PJP36120U31E	MicroLogic 3.0 Ll	В
KC61-2	Circuit Breaker-1200A, Left CB on Right side, 3-Pole, UL 600, IEC 690, 100%	0320-2183	Schneider Electric	PJP36120U31E	MicroLogic 3.0 Ll	Ш
KC62-2	Circuit Breaker-800A, Right CB on Right side, 3-Pole, UL 600, IEC 690 100%	0320-2182	Schneider (Electric	PJP36080U31F)	MicroLogic 3.0 LI	
KC63-2	Circuit Breaker-800A, Left CB on Right side, 3-Pole, UL 600, IEC 690 100%	0320-2182	Schneider Electric	PJP36080U31F	MicroLogic 3.0 Ll	н
KC64-2	Circuit Breaker-600A, Right CB on Right side, 3-Pole, UL 600, IEC 690, 100%	A044T468	Schneider Electric	NLGL36600U33X-600A	MicroLogic 3.3S	N/A
KC65-2	Circuit Breaker-600A, Left CB on Right side, 3-Pole, UL 600, IEC 690, 100%	A044T468	Schneider Electric	NLGL36600U33X-600A	MicroLogic 3.3S	N/A
KC66-2	Circuit Breaker-400A, Right CB on Right side, 3-Pole, UL 600, IEC 690 100%	A045U083	Schneider Electric	NLGL36400U33XLY-400A	MicroLogic 3.3S	N/A
KC67-2	Circuit Breaker-400A, Left CB on Right side, 3-Pole, UL 600, IEC 690 100%	A045U083	Schneider Electric	NLGL36400U33XLY-400A	MicroLogic 3.3S	N/A
KS80-2	CircuitBreaker-15A, Right, 3P, 600VAC, 80%, UL	0320-2346-72	Schneider Electric	HGL36015	Thermal Magnetic	N/A
KS81-2	CircuitBreaker-15A,Left,3P,600VAC,80%,UL	0320-2346-72A	Schneider Electric	HGL36015	Thermal Magnetic	N/A
KS84-2	CircuitBreaker-20A, Right, 3P, 600VAC, 80%, UL	0320-2346-71	Schneider Electric	HGL36020	Thermal Magnetic	N/A
KS85-2	CircuitBreaker-20A, Left, 3P, 600VAC, 80%, UL	0320-2346-71A	Schneider Electric	HGL36020	Thermal Magnetic	N/A
KS88-2	CircuitBreaker-30A, Right, 3P, 600VAC, 80%, UL	0320-2346-70	Schneider Electric	HGL36030	Thermal Magnetic	N/A
KS89-2	CircuitBreaker-30A, Left, 3P, 600VAC, 80%, UL	0320-2346-70A	Schneider Electric	HGL36030	Thermal Magnetic	N/A
KS94-2	CircuitBreaker-40A, Right, 3P, 600VAC, 80%, UL	0320-2346-69	Schneider Electric	HGL36040	Thermal Magnetic	N/A
KS95-2	CircuitBreaker-40A, Left, 3P, 600VAC, 80%, UL	0320-2346-69A	Schneider Electric	HGL36040	Thermal Magnetic	N/A

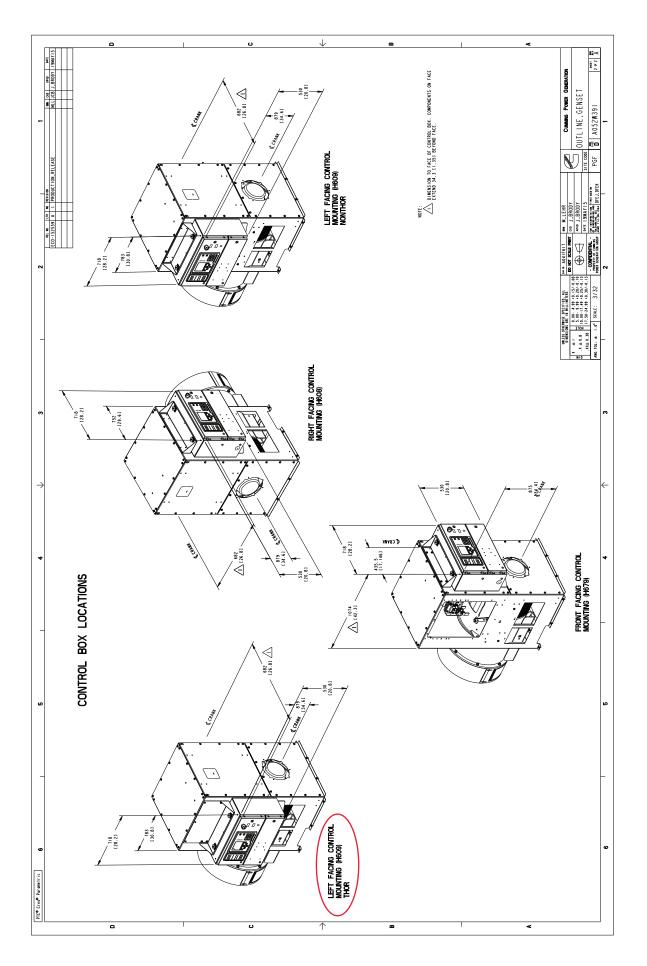
Drawing Name: A052W390 Revision: B Part Name: A052W389 Revision: B ECO-180039 Sheet 1 of 4

Drawing Name: A052W390 Revision: B Part Name: A052W389 Revision: B ECO-180039 Sheet 2 of 4



Drawing Name: A052W390 Revision: B Part Name: A052W389 Revision: B ECO-180039 Sheet 3 of 4







# **Enclosures** and Tanks

250-1000 kW Gensets



#### **Enclosure Standard Features**

- 14-gauge steel construction (panels)
- Stainless steel hardware
- Zinc phosphate pretreatment, e-coat primer and super durable powder topcoat paint minimize corrosion and color fade
- Package listed to UL 2200
- Designed to satisfy national electrical code installation requirements
- Fuel and electrical stub-up area within enclosure perimeter
- Fixed louvers
- Cambered roof prevents water accumulation
- Recessed, lockable doors in two sides
- Retainers hold doors open for easy access
- Enclosed exhaust silencer ensures safety and protects against rust
- Rain cap
- Exterior oil and coolant drains with interior valves for ease of service
- Rodent barriers on inlet
- Non-hydroscopic sound attenuating material
- Side mounted controls and circuit breakers
- Easy access lifting points for spreader bars
- Dual vibration isolation system (250-500 kW)
- Spring vibration isolation system (600-1000 kW)
- Enclosure mounts to lifting base or fuel tank (250-500 kW)
- Enclosure mounts to lifting base (600-1000 kW)
- Factory pre-assembled package
- · Designed for outdoor use only
- Externally mounted emergency stop button for operator safety (optional on 250-500 kW)
- Horizontal air discharge to prevent leaf and snow accumulation (600-1000 kW)

#### **Options**

- Three levels of sound attenuation
- Motorized louvers to protect from ice and snow accumulation (available on air inlet for all models and on air outlet on level II, 250-500 kW enclosures only)
- Horizontal air discharge, sound level 2 only (250-500 kW)
- Aluminium construction with roll-coated polymer paint
- Wind rated to 150 mph
- Neutral sandstone paint color
- · Factory mounted battery charger
- External 120 VAC service outlet
- Lifting base in lieu of a sub-base tank (250-500 kW)
  - Pre-wired AC distribution package

• Rain hoods for air inlet (250-500 kW)

- 100 amp (250-500 kW) or 150 amp (600-1000 kW) main circuit breaker; connected to 120 VAC Line-Neutral and 208 or 240 VAC Line-Line, spare breaker positions and capacity for future upgrades (600-1000 kW)
- GFCI protected internal 120 VAC service receptacle
- GFCI protected weather proof external 120 volt service receptacle
- All factory installed AC powered features prewired into load center
- Interior lights 120 volt (600-1000 kW)
- Rain hoods for air inlet (250-500 kW)
- Seismic isolators available (600-1000 kW)

#### **Fuel Tanks**

#### Standard sub-base tank features

- UL 142 Listed
- ULC-S601-07 Listed
- NFPA37 compliant
- Dual walled, steel construction
- Emergency tank and rupture basin vents
- Tank mounted mechanical fuel gauge
- Fuel supply and return tubes
- Top mounted leak detection float switch
- Low and high level fuel switches
- Mounting brackets for optional pump and control (250-500 kW)
- Integral lifting points

#### Sub-base tank options

- Pre-wired fuel pump and control
- Fuel overfill alarm internal or external
- Overflow and tank fill plugs
- Five gallon spill fill box internal or external
- Fill pipe extender
- Local code approvals available

### 200-500 kW Dual Wall Sub-base Fuel Tanks – usable operating hours

Genset model (60 Hz)	Gallons /hour at full load	270 gallon tank	300 gallon tank	400 gallon tank	500 gallon tank	600 gallon tank	660 gallon tank	720 gallon tank	850) gallon tank	1420 gallon tank	1470 gallon tank	1700 gallon tank	2050 gallon tank	2525 gallon tank
250 DQDAA	20	14	15	20	25	30	33	36		72	74		104	
275 DQDAB	21	13	14	19	24	29	31	34		66	70		96	
300 DQDAC	23	12	13	17	22	26	29	31		61	64		88	
300 DQHAB	23	12	13	17	22	26	29		37			74		
450 DFEJ	30	9	10	13	17	20	22		28			57		84
500 DFEK	34	8	9	11	15	18	19		<b>25</b>			50		74

Operating hours are measured at 60 Hz, standby rating.

#### 600-1000 kW Dual Wall Sub-base Fuel Tanks - usable operating hours

Genset model	/hour at full load	200 gallon tank	660 gallon tank	1000 gallon tank	1500 gallon tank	2000 gallon tank	2400 gallon tank
600 DQCA	42	5	16	24	36	48	57
600 DQPAA	45	4	15	22	33	44	53
650 DQPAB	50	4	13	20	30	40	48
750 DQCB	51	4	13	20	29	39	47
750 DQFAA	53	4	12	19	28	38	45
800 DQCC	53	4	12	19	28	38	45
800 DQFAB	56	4	12	18	27	36	43
900 DQFAC	64	3	10	16	23	31	38
1000 DQFAD	72	3	9	14	21	28	33

<sup>\*3000</sup> gallon tank offered as an accessory kit - refer to NAAC-5853 spec sheet.

<sup>-</sup> Operating hours are measured at 60 Hz, standby rating.

<sup>-</sup> Up to 90% fill alarm to comply with NFPA30, operating capacity is reduced by 10%.

## Enclosure Package Sound Pressure Levels @ 7 meters dB(A)

Genset model	Weather protective enclosure (F200, F203)	QuietSite level 1 sound attenuated enclosure (F201, F204)	QuietSite level 2 sound attenuated enclosure (F202, F205)
250 DQDAA	90	88	72
275 DQDAB	90	88	73
300 DQDAC	90	88	73
300 DQHAB	89	88	76
450 DFEJ	88	85	74
500 DFEK	89	87	73
600 DQCA	90.6/86*	79.3/78*	74.1/73*
600 DQPAA	89.10	80.70	74.70
650 DQPAB	89.70	81.40	75
750 DQCB	91.1/87*	79.9/79*	75.3/74*
750 DQFAA	87.8	77.8	73.8
800 DQCC	91.3/87*	80.2/79*	75.7/74*
800 DQFAB	88.1	78.3	74
900 DQFAC	88.8	79.1	74.6
1000 DQFAD	89.6	80.1	75.3

<sup>All data is 60 Hz, full load standby rating, steel enclosures only.
Data is a measured average of 8 positions.
Sound levels for aluminium enclosures are approximately 2 dB(A) higher than listed sound levels for steel enclosures.
\* Sound data with seismic feature codes L228-2 (IBC) and/or L225-2 (OSHPD)</sup> 

#### Package Dimensions of Enclosure, Exhaust System, and UL Tank

#### 250-500 kW

Tank size	(Weather) (protective) (package) (length (in))	QuietSite level I package length (in)	QuietSite level 2 package length (in)	Width (in)	Height (in)	Weather protective package weight (lbs)	QuietSite level 1 package weight (lbs)	QuietSite level 2 package weight (lbs)
270	188	188	222	82	106	4991	5471	6711
300	188	188	222	82	104	5648	6073	6991
400	188	188	222	82	106	5833	6258	7176
500	188	188	222	82	108	5956	6381	7299
600	188	188	222	82	111	6116	6541	7459
660	188	188	222	82	113	6235	6660	7578
720	188	188	222	82	114	6174	6599	7517
850	188	188	222	82	118	6529	6954	7872
1420	200	200	222	82	128	<b>6</b> 863	7343	8583
1470	192	192	222	82	128	7253	7733	8973
1700	234	234	234	82	128	7982	8407	9325
2050	284	284	284	82	128	8383	8863	10103
2525	346	346	346	82	128	9391	9871	11111
Lifting base	188	188	222	82	100	4335	4760	5678
	•		•	•	see below drawing	s for overall shipping		•

#### 600-1000 kW

000-1000 KW								<u> </u>	
Tank size (gal)	Weather protective package length (in)	QuietSite level I package length (in)	QuietSite level 2 package length (in)	Width (in)	Height (in)	Weather protective package weight (lbs)	QuietSite level 1 package weight (lbs)	QuietSite level 2 package weight (lbs)	
200	260	303	315	98	137	10194	13074	14954	
660	260	303	315	98	137	9586	12466	14346	
1000	260	303	315	98	141	10117	12997	14877	
1500	260	303	315	98	146	10677	13557	15437	
2000	292	327	327	98	143	11959	14839	16719	
2400	338	338	338	98	143	12961	15841	17721	

- This weight does not include the generator set. Consult your local Cummins distributor or the appropriate generator specification sheet.
- Width is 86" lifting eye to lifting eye (250-500 kW), 102" lifting eye to lifting eye (600-1000 kW).
- Height Florida, Michigan, and Suffolk add 6.4" (250-500 kW) or 2" (600-1000 kW) for bottom space.
- Maximum length emergency vent removed.



CSA - The generator set is CSA certified to product class 4215-01.



UL - The generator set is available listed to UL 2200, stationary engine generator assemblies. The PowerCommand  $^{\!0}$  control is listed to UL 508 - Category NITW7 for U.S. and Canadian usage.

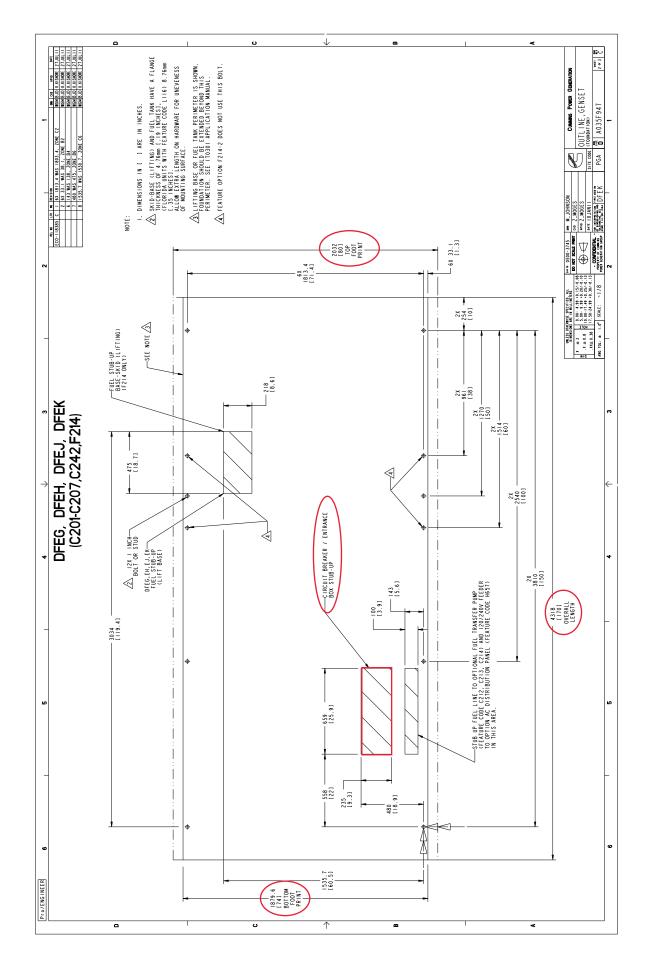
weight and dimensions

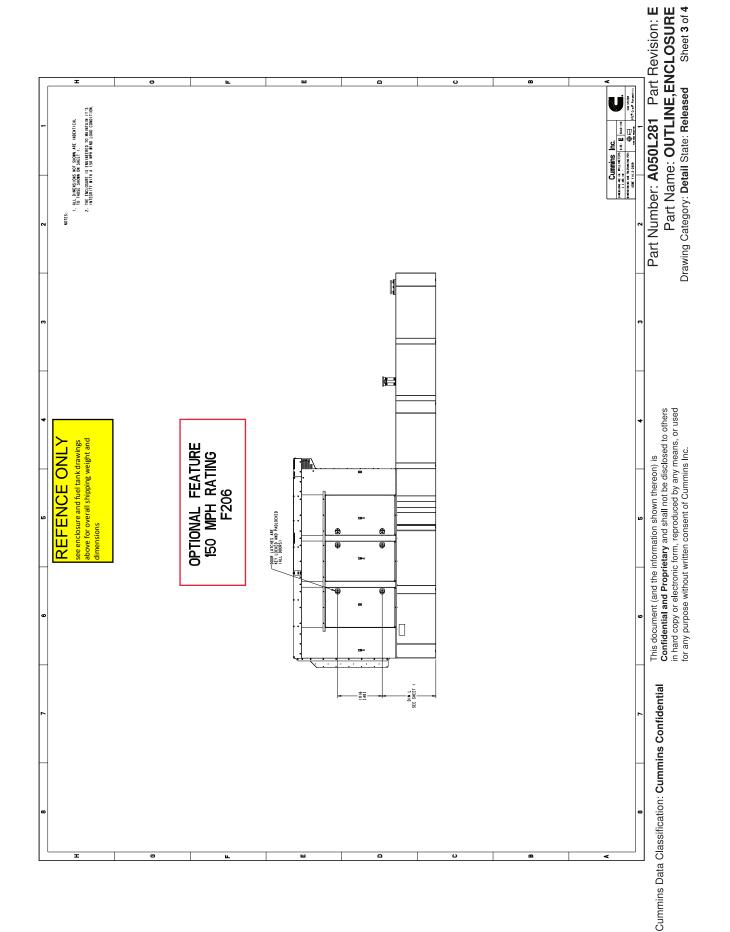
For more information contact your local Cummins distributor or visit power.cummins.com



Drawing Name: A050L282 Revision: D Part Name: A050L281 Revision: D ECO-179982 Sheet 1 of 4

Drawing Name: A050L282 Revision: D Part Name: A050L281 Revision: D ECO-179982 Sheet 2 of 4





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## **Battery Charger**

**A048G602** 10A 50/60 Hz

A051H785 20A 50/60 Hz

#### Description

Cummins Power Generation fully automatic battery chargers are constant voltage/constant current chargers incorporating a 4-stage charging algorithm. Designed for use in applications where battery life and reliability are important; these chargers, complete with built-in equalize charge capability, are ideal for stationary or portable starting battery charging service.

To achieve optimum battery life, a 4-stage charging cycle is implemented. The four charging stages are constant current, high-rate taper charge, finishing charge, and maintaining charge. During the constant current cycle the charger operates at maximum possible output in the fast charge mode. During the high-rate taper charge cycle the charger stays at fast charge voltage level until battery current acceptance falls to a portion of the chargers rated output. During the finishing charge cycle the charger operates at the float voltage and completes the battery charge. During the maintaining charge cycle the charger supplies only a few milliamps required by the battery to stay at peak capability.

An optional temperature sensor (A043D534) maybe used to adjust charging voltage based on temperature of the battery. Use of a battery temperature sensor helps to increase battery life by preventing over or under charging. The battery temperature sensor also protects the battery from overheating. Temperature compensation sensor is required for all applications when battery charger and battery are located in different temperature or battery heater is being used.

Battery chargers are field-configurable for charging either 12 or 24 VDC battery systems at 50/60 Hz operation. Simplejumper selectors enable selection of output voltage and battery type.



#### **Features**

**Protection** – Surge protected to IEEE and EN standards. All models include single pole cartridge type fuses mounted on the printed circuit board to protect against input or output overcurrent.

**Easy installation** – Clearlymarked terminal blocks and panel knockouts provide convenient connections of input and output leads.

**User display** — Output voltage and current, fault information and status are indicated on the front panel. Includes precision ammeter and voltmeter.

Monitoring – Status LED indicators are provided to show the condition of the charger. LED's on the right side of the monitor indicate operational functions for Temperature Compensation active (Green), AC on (Green), Float (Green) or Boost (Amber) mode, as well as Battery Fault (Red). LED's on the left side of the monitor illuminate (in Red) when Charger fail, High or Low VDC or AC fail occur.

Adjustable float voltage – Float voltage can be set, using easy to understand jumpers, for optimum battery performance and life.

**Construction** – NEMA-1 (IP20) corrosion resistant aluminum enclosure designed for wall mounting.

**Faults** – The charger senses and annunciates the following fault conditions: AC power loss, battery overvoltage, battery under voltage, battery fault conditions and charger failure. Includes an individual 30 volt/2 amp isolated contact for each alarm.

**Vibration resistant design** – complies with UL991 class B vibration resistance requirements.

**Listed** – C-UL listed to UL 1236 CSA standard 22.2 No 107.2-M89. Suited for flooded and AGM lead acid and NiCd batteries in generator set installations.

**Warranty** – 5 year CPG warranty.







Field selectable jumper

#### Specifications

#### Performance and physical characteristics

Output:	Nominal voltage	12VDC* or 24VDC			
	Float voltage – 12VDC batteries	12.87, 13.08, 13.31, 13.50*, 13.62, 14.30			
	Float voltage – 24VDC batteries	25.74, 26.16, 26.62, 27.00*, 27.24, 28.60			
	Equalize-voltage	6.5% above float voltage sensing			
	Output voltage regulation	±0.5% (1/2%) line and load regulation 10 or 20 amps nominal			
	Maximum output current				
	Equalize charging	Battery interactive auto-boost			
Input:	Voltage AC	120, 208, 240 ±10%			
	Frequency	60/50 Hz <u>+</u> 5%			
Approximate net	weight:	10A: 25 lbs. (11.36 Kg) 20A: 50 lbs. (22.68 Kg)			
Approximate dim	nensions: height x width x depth-in	10A: 12.50" x 7.66" x 6.50"(318x195x165 mm) 20A: 13.06" x 13.95" x 6.83"(332x354x173 mm)			
Ambient tempera	ture operation: At full rated output	- 4°F to 104 °F (-20 °C to 45 °C)			

#### Note:

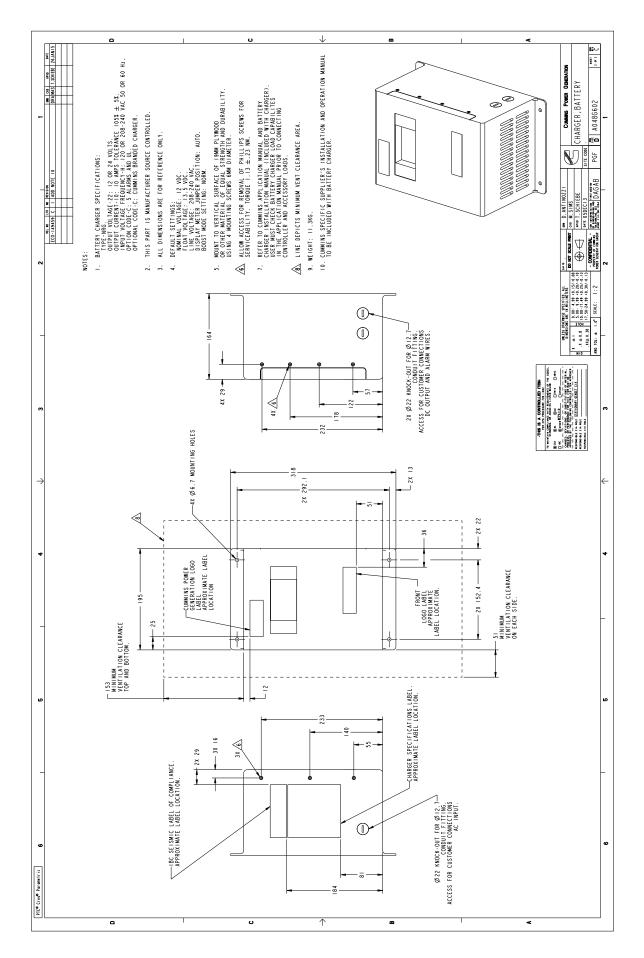
- Battery charger comes with default settings of 12VDC and 13.50/27.00VDC float voltage and can be changed to the battery manufacture recommendations. Replacement printed circuit board and fuses are identified in the Owner's Manual (10A: A050S537 and 20A: A051X126) which resides in Quick Serve On-Line. Service parts can be purchased through the Memphis Distribution Center. The PC board replacement instruction sheet (10A: A052N073, 20A: A053W929) and service manual (A050D829) is also available.
- Installation and application must comply with "section 4.5.3 batteries and battery charger" of application guide T-030 (Liquid Cooled Generator Set Application Manual A040S369).

#### Caution:

- Higher input voltages (i.e. 480VAC or 600VAC) can be applied if a transformer with a 120VAC-240VAC output is installed. Higher input voltages (i.e. 480VAC or 600VAC) can be applied if a transformer with a 120VAC-240VAC output is installed. For voltages higher than 240 VAC, step-down transformer must be used. Review the respective Owner/Installation manual A050S537 for 10Amp and A051X126 20A chargers for supplier recommended step-down transformer requirements.
- 10Amp battery charger is recommended for genset applications with 1 or 2 factory provided batteries. 20Amp battery charger is recommended for Cummins Genset applications with 3 or 4 factory provided batteries. Please consider the auxiliary DC loads connected to the genset batteries and size this charger as per the T-030 application guide to prevent misapplication issues.
- Back feed to a utility system can cause electrocution and/or property damage. Do not connect generator sets to any building electrical system except through an approved device or after building main switch is open.
- For professional use only. Must be installed by a qualified service technician. Improper installation presents hazards of electrical shock and improper operation, resulting in severe personal injury and/or property damage.
- Use this charger for charging LEAD-ACID or LIQUID ELECTROLYTE NICKEL-CADMIUM batteries only. Do not use this battery charger for charging dry cells, alkaline, lithium, nickel-metal hydride, or sealed nickel-cadmium batteries that are commonly used with home appliances. These batteries may burst and cause injuries to persons and damage to property.
- Do not parallel these battery chargers with any other charging system.

Americas 1400 73rd Avenue N.E. Minneapolis, MN 55432 USA Phone: 763 574 5000 Fax: 763 574 5298 Europe, CIS, Middle East and Africa Manston ParkColumbus Ave. Manston Ramsgate Kent CT 12 5BF United Kingdom Phone 44 1843 255000 Fax 44 1843 255902 Asia Pacific 10 Toh Guan Road#07-01 TT International Tradepark Singapore 608838 Phone 65 6417 2388 Fax 65 6417 2399







#### **Limited Warranty**

#### Commercial Generating Set

This limited warranty applies to all Cummins Power Generation® branded commercial generating sets and associated accessories (hereinafter referred to as "Product").

This warranty covers any failures of the Product, under normal use and service, which result from a defect in material or factory workmanship.

#### Warranty Period:

The warranty start date<sup>†</sup> is the date of initial start up, first rental, demonstration or 18 months after factory ship date, whichever is sooner. See table for details.

**Continuous Power (COP)** is defined as being the maximum power which the generating set is capable of delivering continuously whilst supplying a constant electrical load when operated for an unlimited number of hours per year. No overload capability is available for this rating.

**Prime Power (PRP)** is defined as being the maximum power which a generating set is capable of delivering continuously whilst supplying a variable electrical load when operated for an unlimited number of hours per year. The permissible average power output over 24 hours of operation shall not exceed 70% of the PRP. For applications requiring permissible average output higher than stated, a COP rating should be used.

**Limited-Time Running Power (LTP)** is defined as the maximum power available, under the agreed operating conditions, for which the generating set is capable of delivering for up to 500 hours of operation per year.

Emergency Standby Power (ESP) is defined as the maximum power available during a variable electrical power sequence, under the stated operating conditions, for which a generating set is capable of delivering in the event of a utility power outage or under test conditions for up to 500 hours of operation per year. The permissible average power output over 24 hours of operation shall not exceed 70% of the ESP.

Environmental Protection Agency – Stationary Emergency (EPA-SE) is defined as being the maximum power available during a variable electrical power sequence, under the stated operating conditions, for which a generator set is capable of delivering in the event of a utility power outage or under test conditions and used in strict accordance with the EPA NSPS for stationary engines, 40 CFR part 60, subparts IIII and JJJJ, where a reliable utility must be present. The permissible average power output over 24 hours of operation shall not exceed 70% of the EPA-SE.

**Data Center Continuous (DCC)** is defined as the maximum power which the generator is capable of delivering continuously to a constant or varying electrical load for unlimited hours in a data center application.

Base Warranty Coverage Duration (Whichever occurs first)

		,
Rating	Months	Max. Hours
COP	12	Unlimited
PRP	12	Unlimited
LTP	12	500 hrs
ESP	24	1000 hrs
EPA-SE	24	Unlimited
DCC	24	Unlimited

<sup>&</sup>lt;sup>†</sup> Warranty start date for designated rental and oil and gas model Products is determined to be date of receipt of Product by the end customer

## Cummins Power Generation® Responsibilities:

In the event of a failure of the Product during the warranty period due to defects in material or workmanship, Cummins Power Generation® will only be responsible for the following costs:

- All parts and labor required to repair the Product.
- Reasonable travel expenses to and from the Product site location.
- Maintenance items that are contaminated or damaged by a warrantable failure.

#### Owner Responsibilities:

The owner will be responsible for the following:

- Notifying Cummins Power Generation® distributor or dealer within 30 days of the discovery of failure.
- Installing, operating, commissioning and maintaining the Product in accordance with Cummins Power Generation®'s published policies and guidelines.
- Providing evidence for date of commissioning.
- Providing sufficient access to and reasonable ability to remove the Product from the installation in the event of a warrantable failure.
- Incremental costs and expenses associated with Product removal and reinstallation resulting from non-standard installations.
- Costs associated with rental of generating sets used to replace the Product being repaired.
- Costs associated with labor overtime and premium shipping requested by the owner.
- All downtime expenses, fines, all applicable taxes, and other losses resulting from a warrantable failure.

#### Limitations:

This limited warranty does not cover Product failures resulting from:

- Inappropriate use relative to designated power rating.
- Inappropriate use relative to application guidelines.
- Inappropriate use of an EPA-SE application generator set relative to EPA's standards.
- Normal wear and tear.
- Improper and/or unauthorized installation.
- Negligence, accidents or misuse.
- Lack of maintenance or unauthorized repair.
- Noncompliance with any Cummins Power Generation® published guideline or policy.
- Use of improper or contaminated fuels, coolants or lubricants.
- Improper storage before and after commissioning.
- Owner's delay in making Product available after notification of potential Product problem.
- Replacement parts and accessories not authorized by Cummins Power Generation®.
- Use of Battle Short Mode.
- Owner or operator abuse or neglect such as: operation without adequate coolant or lubricants; overfueling; overspeeding; lack of maintenance to lubricating, cooling or air intake systems; late servicing and maintenance; improper storage, starting, warm-up, run-in or shutdown practices, or for progressive damage resulting from a defective shutdown or warning device.

 Damage to parts, fixtures, housings, attachments and accessory items that are not part of the generating set.

This limited warranty does not cover costs resulting from:

- Difficulty in gaining access to the Product.
- Damage to customer property.

A "Data center" is defined as a dedicated facility that house computers and associated equipment for data storage and data handling.

Reliable utility is defined as utility power without routine or regularly scheduled black-outs.

Please contact your local Cummins Power Generation® Distributor for clarification concerning these limitations.

## CUMMINS POWER GENERATION® RIGHT TO FAILED COMPONENTS:

Failed components claimed under warranty remain the property of Cummins Power Generation®. Cummins Power Generation® has the right to reclaim any failed component that has been replaced under warranty.

#### **Extended Warranty:**

Cummins Power Generation® offers several levels of Extended Warranty Coverage. Please contact your local Cummins Power Generation ® Distributor for details.

www.power.cummins.com

THE WARRANTIES SET FORTH HEREIN ARE THE SOLE WARRANTIES MADE BY CUMMINS POWER GENERATION ® IN REGARD TO THE PRODUCT. CUMMINS POWER GENERATION® MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, OR OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

# IN NO EVENT IS CUMMINS POWER GENERATION® LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

This limited warranty shall be enforced to the maximum extent permitted by applicable law. This limited warranty gives the owner specific rights that may vary from state to state or from jurisdiction to jurisdiction.

Product Model Number:_	
Product Serial Number:	
Date in Service:	